

WHAT IS CLAIMED IS:

1. A method of forming patterns in a semiconductor device comprising:
 - 5 forming a conductive film on a substrate;
 - forming an anti-reflective layer on the conductive film;
 - cleaning oxide residues on the anti-reflective layer using a first cleaning solution;
 - cleaning the oxide residues on the anti-reflective layer using a second cleaning solution;
- 10 forming a photoresist pattern on the anti-reflective layer; and patterning the conductive film using the photoresist pattern.
2. The method of claim 1, wherein the oxide residues are generated by purging the anti-reflective layer using a purge gas including nitrogen oxide.
- 15 3. The method of claim 1, wherein the anti-reflective layer includes silicon oxide, silicon nitride or silicon oxynitride.
4. The method of claim 1, wherein the first cleaning solution includes
20 sulfuric acid.

5. The method of claim 1, wherein cleaning oxide residues on the anti-reflection layer using the first cleaning solution is performed at a temperature of about 30 to about 70°C for about 3 to about 10 minutes.

5 6. The method of claim 1, wherein the second cleaning solution includes SC 1.

10 7. The method of claim 1, wherein cleaning the oxide residues on the anti0reflection layer using the second cleaning solution is performed at a temperature of about 30 to about 70°C for about 5 to about 15 minutes.

15 8. The method of claim 1, wherein the cleaning process using the first cleaning solution and the cleaning process using the second cleaning solution are performed in-situ.

16 9. A method of forming patterns in a semiconductor device comprising:
17 forming an insulation film on a substrate;
18 forming a conductive film on the insulation film;
19 forming a hard mask layer on the conductive film;
20 cleaning oxide residues on the hard mask layer using a first cleaning solution;
21 cleaning the oxide residues on the hard mask layer using a second cleaning solution;

5 forming a photoresist pattern on the hard mask layer;
10 forming a hard mask by patterning the hard mask layer using the photoresist pattern; and
15 patterning the conductive film using the hard mask.

10. The method of claim 9, wherein forming the hard mask layer further comprises:

15 forming a first anti-reflective layer on the conductive film;
20 forming an oxide film on the first anti-reflective layer; and
25 forming a second anti-reflective layer on the oxide film.

11. The method of claim 10, wherein the oxide residues are generated by purging the second anti-reflective layers using a purge gas including nitrogen oxide.

15 12. The method of claim 10, wherein the first and second anti-reflective layers include silicon oxide, silicon nitride or silicon oxynitride.

20 13. The method of claim 10, wherein a thickness ratio among the first anti-reflective layer, the oxide film and the second anti-reflective layer is about 1:10: 2.5.

14. The method of claim 9, wherein the first cleaning solution includes sulfuric acid.

15. The method of claim 9, wherein cleaning oxide residues on the hard
5 mask layer using the first cleaning solution is performed at a temperature of about 30 to about 70°C for about 3 to about 10 minutes.

16. The method of claim 9, wherein the second cleaning solution includes SC 1.

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17. The method of claim 9, wherein cleaning the oxide residues on the hard mask layer using the second cleaning solution is performed at a temperature of about 30 to about 70°C for about 5 to about 15 minutes.

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18. A method of manufacturing a non-volatile memory device comprising:
forming a tunnel oxide film on a semiconductor substrate;
forming a first conductive film on the tunnel oxide film, the first conductive film being a floating gate of the non-volatile memory device;

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forming an oxide/ nitride/ oxide film on the first conductive film;
forming a second conductive film on the oxide/ nitride/ oxide film, the second conductive film being a control gate of the non-volatile memory device;
forming a metal silicide layer on the second conductive film;
forming a hard mask layer on the metal silicide layer;

cleaning oxide residues on the hard mask layer using a first cleaning solution;

cleaning the oxide residues on the hard mask layer using a second cleaning solution;

5 forming a photoresist pattern on the hard mask layer;

forming a hard mask by patterning the hard mask layer using the photoresist pattern; and

patterned the metal silicide layer, the second conductive film, and the oxide/ nitride/ oxide film and the first conductive film using the hard mask.

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19. The method of claim 18, wherein forming the hard mask layer further comprises:

forming a first anti-reflective layer on the metal silicide layer;

forming an oxide film on the first anti-reflective layer; and

15 forming a second anti-reflective layer on the oxide film.

20. The method of claim 19, wherein a thickness ratio among the first anti-reflective layer, the third oxide film and the second anti-reflective layer is about 1: 10: 2.5.

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21. The method of claim 19, wherein the first and the second anti-reflective layers include silicon oxide, silicon nitride or silicon oxynitride, and the oxide residues are generated by purging the second anti-reflective layer using a purge gas including nitrogen oxide.

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22. The method of claim 18, wherein the first cleaning solution includes sulfuric acid, and cleaning oxide residues on the hard mask layer using the first cleaning solution is performed at a temperature of about 30 to about 70°C for about 3 to about 10 minutes.

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23. The method of claim 18, wherein the second cleaning solution includes SC 1, and cleaning the oxide residues on the hard mask layer using the second cleaning solution is performed at a temperature of about 30 to about 70°C for about 5 to about 15 minutes.

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24. A method of manufacturing a volatile memory device comprising:

forming a transistor structure and a pad on a semiconductor substrate;

forming an insulation film on the transistor structure and the pad;

forming an anti-reflective layer on the insulation film;

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cleaning oxide residues on the anti-reflective layer using a first cleaning solution;

cleaning the oxide residues on the anti-reflective layer using a second cleaning solution;

forming a photoresist pattern on the anti-reflection film;
forming a contact hole exposing the pad by etching the anti-reflective layer
and the insulation film using the photoresist pattern; and
5 forming a contact plug electrically connected to the pad in the contact
hole.

25. The method of claim 24, wherein the anti-reflective layer includes
silicon oxide, silicon nitride or silicon oxynitride, and the oxide residues are
generated by purging the anti-reflective layer using a purge gas including
10 nitrogen oxide.

26. The method of claim 24, wherein the first cleaning solution includes
sulfuric acid, and cleaning oxide residues on the anti-reflective layer using the
first cleaning solution is performed at a temperature of about 30 to about 70°C for
15 about 3 to about 10 minutes.

27. The method of claim 24, wherein the second cleaning solution
includes SC 1, and cleaning oxide residues on the anti-reflective layer using the
second cleaning solution is performed at a temperature of about 30 to about
20 70°C for about 5 to about 15 minutes.